



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D117-762-011
Job Sheet 188330



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 2/15/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

467624

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 27 2019
110	Packaging	1 pcs		2/15/19	0.00	0.00	Packaging1-1		DAS 69 9-89
120	QC	1 pcs		2/15/19	0.00	0.00	QC4		DAS 46 9-89
130	Packaging	1 pcs		2/15/19	0.00	0.00	Packaging3-1		DAS 46 9-89
135	DC	1 pcs		2/15/19	0.00	1.52	DC		DAS 21 9-89
140	QC21-FG	1 Ea		2/15/19	0.00	0.00	QC21		DAS 21 9-89

Part Op 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5103389
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	515155
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	5110334
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	5119986
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5112144
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	5147245

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	66	0
	D3512-041	2	11	0
	D5300-1	2	46	0
	D5301-1	2	48	0
	MS21043-6	2	119	0
110-Packaging	D117-762-041	1	0	0

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Job: _____

Part No. _____

DI# _____

Date : _____

Sequence # : _____

Description Work Order Deviation

Container No: S151692
Part: D117-762-011
Job No: 188330
Serial No/Batch: S151692
Revision: A / E
Inspector: _____
Exp Date: _____
Instructions: FAA STC SR01853SE 15/08/28/16 STC LOA RI



By _____
Supervisor _____
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
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Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details: _____

Part Specifications

Specifications could not be found.

Plex 1/8/19 10:52 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Ship Via:

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	2/15/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	2/15/19	0.00 1.52	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/15/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness						
Plex 2/7/19 1:06 PM Dart.Hadley.Shannon						

130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081**135** - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005**140** - QC21- Final Inspection - Work Order Release**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D3512-041	Wearplate	2 pcs (2 ea)	90-Start up Operation	
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	42	0
	D3512-041	2	5	0
	D5300-1	2	22	0
	D5301-1	2	24	0
	MS21043-6	2	155	3
Allocated Container Detail				
	Qty	Container No	Location	Init
	3	S146623	start up stores/pkg-1	
110-Packaging 1-1 - Pick Kit - B4B		D117-762-041	1	7
				0

Part Specifications

Specifications could not be found.

Plex 2/7/19 1:06 PM Dart.Hadley.Shannon

1/8/2019

[Dart Hawkesbury] Job Sheet - White, Jesse



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Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

467624

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 22 2019
110	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging1-1		
120	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC4		
130	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs	2/15/19	2/15/19	0.00	1.52	DC		
140	QC21-FG	1 Ea	2/15/19	2/15/19	0.00	0.00	QC21		

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	S/C3389
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	S/10374 S/19986 S/142144

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	66	0
	D3512-041	2	11	0
	D5300-1	2	46	0
	D5301-1	2	48	0
	MS21043-6	2	119	0
110-Packaging	D117-762-041	1	0	0

PAGE 1 OF 1

Description: SKIDTUBE

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